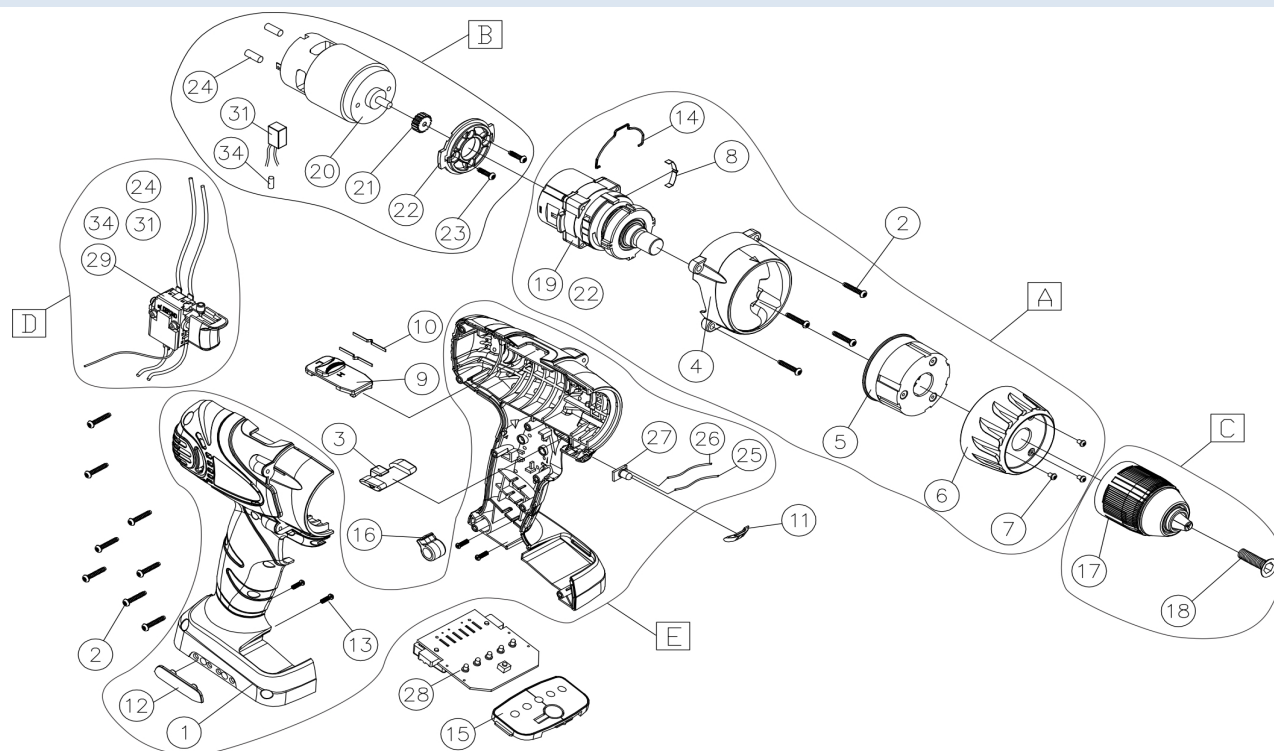


ARD2081B EXPLODED DIAGRAM



Item	Description	Ordering #	Q'ty
A.	Gear Set {4. 5. 6. 7. 8. 14. 19. 22}	ARD2081-PA	1
4	Cosmetic Cover	20230334	1
5	Torque Ring	30731193	1
6	Cover	30630771	1
7	Screw	20930498	3
8	Fix Plate	20031602	1
14	Speed Selector	20830339	1
19	Gear Box Set	RS04D0082	1
22	Motor Holder	30330124	1
B.	Motor Set {20. 21. 22. 23. 24. 31. 34}	ARD2081-PB	1
20	Motor	10430126	1
21	Pinion	21030623	1
22	Motor Holder	30330124	1
23	Screw	20930190	2
24	Thermal Shrink Tube	10230027	3
31	Coverload Protector	10330023	1
34	Thermal Shrink Tube	10210098	1
2	Screw	20930333-10	10
3	Reversing Actuator	30731141	1
9	Speed Selector	30731228	1
10	Fix Plate	20030403	2
11	LED Cover	30630398	1

Item	Description	Ordering #	Q'ty
C.	Keyless Chuck Set {17. 18}	ARD2081-PC	1
17	Chuck	21430110	1
18	Screw	20930325	1
D.	Switch Set {24. 29. 31. 34}	ARD2081-PD	1
24	Thermal Shrink Tube	10230027	3
29	Switch Set	RS06D0094	1
31	Coverload Protector	10330023	1
34	Thermal Shrink Tube	10210098	1
E.	Enclosure Set {1. 12. 13. 25. 26. 27}	ARD2081-PE	1
1	Enclosure	30031520	1
12	Cushion	30630662	2
13	Screw	20930124	4
25	Wire	10030653	1
26	Wire	10030648	1
27	LED PCB	RS13N0311	1
15	Panel	30630779	1
16	Cover	30630827	1
28	PCB	RS13N0712	1