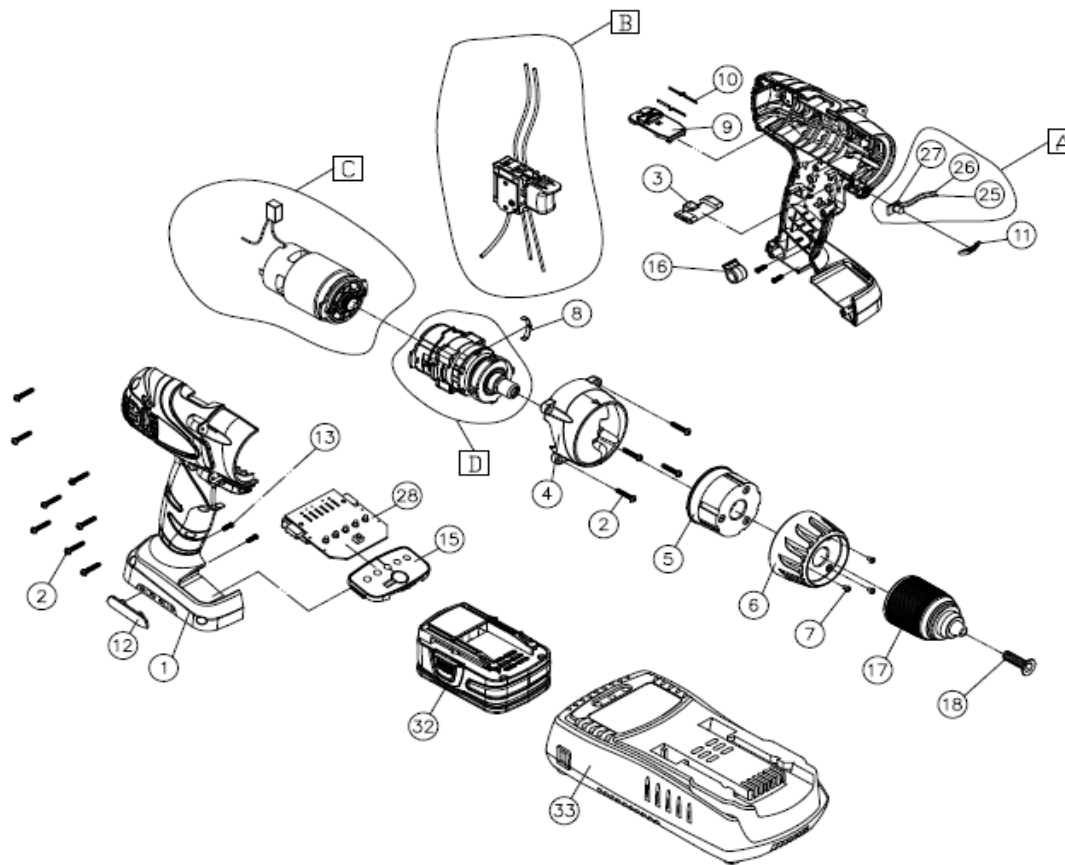


ARD2081B EXPLODED DIAGRAM



Item	Description	Ordering #	Q'ty	Item	Description	Ordering #	Q'ty
1	Enclosure	30031520	1	17	Chuck	21430110	1
2	Screw	20930333	12	18	Screw	20930325	1
3	Reversing Actuator	30731141	1	D*19	Gear Box Set	RS04D0082	1
4	Cosmetic Cover	20230334	1	C*20	Motor	10430126	1
5	Torque Ring	30731193	1	C*21	Pinion	21030623	1
6	Cover	30630771	1	C/D*22	Motor Holder	30330124	1
7	Screw	20930498	3	C*23	Screw	20930190	2
8	Fix Plate	20031602	1	B/C*24	Thermal Shrink Tube	10230027	3
9	Speed Selector	30731228	1	A*25	Wire	10030653	1
10	Fix Plate	20030403	2	A*26	Wire	10030648	1
11	LED Cover	30630398	1	A*27	LED PCB	RS13N0311	1
12	Cushion	30630662	2	28	PCB	RS13N0712	1
13	Screw	30630829	4	B*29	Switch Set	RS06D0094	1
D*14	Speed Selector	20930124	1	B*30	Heat-Resistant Tape	31030125	0.1
15	Panel	20830339	1	C*31	Coverload Protector	10330023	1
16	Cover	30630779	1				
		30630827	1				
A.	LED Set Service Set Include {25.26.27}	RS99D0164	1	C.	Motor Set Service Set Include {20.21.22.23.24.31}	RS99D0155	1
B.	Switch Set Service Set Include {24.29.30}	RS99D0163	1	D.	Gear Set Service Set Include {14.19.22}	RS99D0153	1

* Battery and Charger will be sold as Accessory.